# WEIG and BUCHMANN;

# One partner, two locations and a great amount of advantages. Learn more about our performance.

Cartonboard made from recovered paper

> www.weig.com www.weig-insights.com





## At a glance

family owned and managed business since 1931

Group Headquarters Mayen, Germany

# 1.000

m € turnover

Locations Germany and Paraguay

19

# 1.800 Employees

worldwide

9 paper recovery and recycling locations handling 900.000 t/a

### **3 boad mills 4 board machines** total capacity 1.000.000 t/a hereof WLC/CR 290.000 t/a

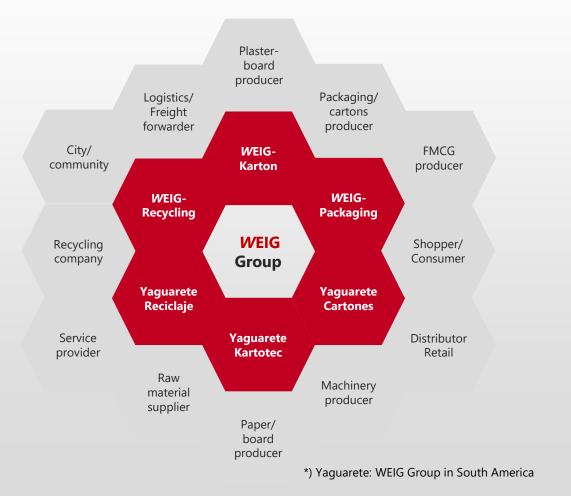
**3 converting sites** folding carton, cores and corrugated board

locations

South America Headquarters Asunción, Paraguay

## **Owner-managed group of companies**

with a paper focus



# Internationally operating group of companies and network consisting of

- board mills for processing recovered paper
- recycling services involving external partners
- packaging companies

### **Market focus**

- European folding carton market for the food and non-food sector
- regional corrugated board market in South America
- plasterboard industry worldwide



## **WEIG Business Segements and Products**

along the entire value chain

### Packaging

Folding cartons Cores Corrugated boxes (South-America) **Revenue share 10%** 

#### **Board**

White-lined Chipboard (CRB) Plasterboard liner Testliner **Revenue share 70%** 

### Recycling

Recovered paper Secondary raw material Revenue share 20%



## **WEIG Folding Cartonboard** 290.000 t/a capacity

Key figures BM 3 Mayen Capacity 290.000 t/a Machine width 420 cm Basis weights 300 – 550 gsm

**Key figures BM 3 Annweiler** Capacity 260.000 t/a Machine width 435 cm Basis weights 250 – 550 gsm

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#### **Products**

GD Uniboard-S / Pirol GD Unipack / Kondor GT2 Ibis

**Group Presentation** 



# WEIG-Karton Mayen mill

1. 19 14 14 15

660.000 t/a capacity

Board MachinesBM3 WLC (CRB) folding cartonboard290.000 t/aBM6 PBL plasterboard liner370.000 t/a



## **Buchmann-Karton Annweiler mill**

260.000 t/a capacity

**Board Machine** BM3 WLC (CRB) folding cartonboard 260.000 t/a

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Milais



## **WEIG Logistic centre**

Handling and shipping

### **Key figures**

150 trucks dispatched per day60.000 t/a warehousing capacity25.000 t/a sheets on pallets (block storage)35.000 t/a reels in high-bay racking

fully automated handling for plasterboard liner reels



**WEIG** energy concept

co-generation

Primary energy 70 % natural gas 20 % rejects 10 % bio gas

**Capacity** 43 MW electrical 199 MW thermical



**WEIG circularity** and ressource efficiency

#### **Products**

from the mill via converters, brand owners, retailers and consumers back to the mill

#### **Fibres**

95 % recovered fibres5 % TMP, resp. CTMP

#### Energy

868 GWh consumption co-generation rejects and bio-gas as primary energy

#### Water

water purification with 650.000 inh. eq.  $< 4 \text{ m}^3/\text{t}$  freshwater consumption

